

## 2.4.5 Bearing series BK/BF

### 2.4.5.1 Fixed bearing BK

The corresponding bearing is the bearing series BF (page 116). The correct end machining for the fixed bearing is type E9-xx (page 107).

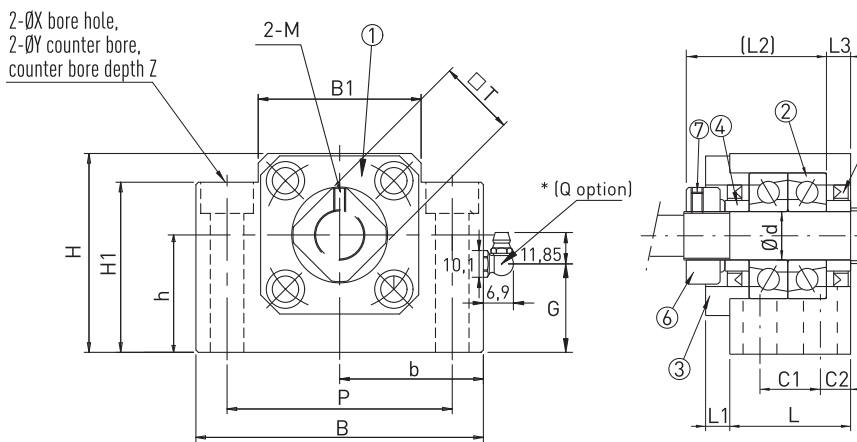


Table 2.36 Dimensions of the bearing unit

| Article number | Spindle<br>Ø | d  | L  | L1 | L2 | L3 | B   | H   | b<br>±0,02 | h<br>±0,02 |
|----------------|--------------|----|----|----|----|----|-----|-----|------------|------------|
| BK25           | 32           | 25 | 42 | 12 | 54 | 9  | 106 | 80  | 53         | 48         |
| BK30           | 40           | 30 | 45 | 14 | 61 | 9  | 128 | 89  | 64         | 51         |
| BK40           | 50           | 40 | 61 | 18 | 76 | 15 | 160 | 110 | 80         | 60         |

Table 2.37 Dimensions of the bearing unit

| Article number | Spindle<br>Ø | B1  | H1 | P   | C1 | C2 | X  | Y  | Z    | M  | T  | G    | Q  |
|----------------|--------------|-----|----|-----|----|----|----|----|------|----|----|------|----|
| BK25           | 32           | 64  | 70 | 85  | 22 | 10 | 11 | 17 | 11,0 | M5 | 35 | 39,5 | M6 |
| BK30           | 40           | 76  | 78 | 102 | 23 | 11 | 14 | 20 | 13,0 | M6 | 40 | 41,5 | M6 |
| BK40           | 50           | 100 | 90 | 130 | 33 | 14 | 18 | 26 | 17,5 | M8 | 50 | 42,5 | M6 |

Table 2.38 Technical data of the bearing

| Article number | Bearing  | Static Load $C_0$ [N] | Dynamic Load $C_{dyn}$ [N] | Max. axial load [N] | r max. [r/min] |
|----------------|----------|-----------------------|----------------------------|---------------------|----------------|
| BK25           | 7205A P0 | 26300                 | 20500                      | 7000                | 12000          |
| BK30           | 7206B P0 | 33500                 | 27000                      | 10600               | 7100           |
| BK40           | 7208B P0 | 52000                 | 46100                      | 18000               | 5300           |

(1) housing, (2) bearing, (3) cover plate, (4) supporting ring, (5) seal, (6) lock nut, (7) allen set screw